

# FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER  
MARLBORO LIGHTS 100 REGULAR FTB - P98/E 00190 0 0000 P  
BRAND CODE-00190 (STD)(PP)

EFFECTIVE DATE: 08/07/95  
STANDARD PRODUCTION  
PRODUCT 98 PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)	(431.80 MM)
PLUG R.T.D.	:	4.25	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.00	GRAMS/100 RODS	1.50 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA	62-098-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
	:	NATIONAL 70-4245		61-464-A
DRY WEIGHT	:	74.99	GRAMS/100 RODS	18.75 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	75.54	GRAMS/100 RODS	18.89 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	81.54	GRAMS/100 RODS	20.39 GRAMS/25 RODS

REASON FOR CHANGE : INITIAL ISSUE OF THIS SPECIFICATION FOR PRODUCTION  
: OF THIS BRAND USING P-98 FILLER AT THE M/C. THE  
: NEW FILLER IS A9964 - MARLBORO REGULAR TEST MARKET  
: (FT-083) PM 98 - FTB.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 7/31/95

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APPROVED BY:

*James M. Busch*

ORIGINAL SPECIFICATION

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